



ITEM	NO. RECD	PART NO.	PART NAME
①	1	5257698	POWER FRAME:
②	1	P511596	PINION SHAFT:
③	1	1285094	ECCENTIRC GEAR ASSEMBLY:
④	3	5266814	CONNECTING ROD ASSEMBLY:
⑤	2	1248369	ECCENTRIC BEARING CAP:
⑥	1	P508969	BACKCOVER:
⑦	2	1177473	BEARING CONE: 2.25 ID, TIM #39581
⑧	2	1177474	BEARING CUP: 4.437 OD, TIM #39520
⑨	2	P511746	BEARING: SPHERICAL ROLLER
⑩	1	5257338	PINION BEARING CAP:
⑪	1	5257339	OIL SEAL: PINION SHAFT
⑫	1	A5054	OIL CAP:
⑬	3	A91014	WRIST PIN:
⑭	2	A91674	GASKET: PINION CAP
⑮	2	A91675	GASKET: BEARING CAP
⑯	1	P508966	GASKET: BACKCOVER
⑰	12	1100054	HEX HD. CAP SCREW: 1/2-13 X 1" LG.
⑱	20	1106980	HEX HD. CAP SCREW: 1/2-13 X 3/4" LG.
⑲	2	1100804	HEX HD. CAP SCREW: 1/4-20 X 1/2" LG.
⑳	1	1104349	KEY: 3/8" SQ. X 2 1/2" LG.
㉑	1	3269460	PLUG: PIPE, 1/8" NPT, POLY (NS)
㉒	9	1177489	OIL SEAL: PLUNGER ROD
㉓	6	1182554	SET SCREW: 5/16-18 X 5/16" LG., SOC. HD.
㉔	2	1187048	PLUG: 1/2" PIPE, MAG.
㉕	6	1252595	SHIM:
㉖	3	1252939	CROSSHEAD ASSEMBLY:
㉗	3	1266323	PACKING NUT:
㉘	3	3268369	SEAL HOLDER:
㉙	6	P506675	BEARING: CONNECTING ROD
㉚	3	3268418	GASKET: SEAL HOLDER
㉛	1	5260567	INSPECTION PLATE:
㉜	1	5277981	NAMEPLATE:
㉝	2	1187413	SELF-TAPPING SCREW: #4 X 3/16" LG.
㉞	1	P508916	PINION BEARING CAP: CLOSED
㉟	1	3269461	PLUG: PIPE, 1 1/4" NPT, POLY (NS)
㊱	2	3226710	O-RING: 5.50" OD X .12 NOM, BUNA-N

NOTES:
 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
 2 ITEMS 21 AND 35 ARE TO BE INSTALLED AFTER TESTING, AND BEFORE CLEANING AND PAINTING.

I REV BOM & GRAPHICS		5009542	JMW	12-07-00	This drawing is the property of FMC Corporation, and may not be used, reproduced, published, or disclosed to others, without express authorization FMC Corp. FMC Corporation Fluid Control Division 2825 W. Washington Box 1377 Stephenville, Texas 76481 POWER END ASSEMBLY F/L11, LH Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .001 I.D. Angles ±1/2° .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches	RELEASED FOR PRODUCTION		CHJ	10-21-94	SCALE: NONE
H REV BOM ITEM 29		5004581	SJK	05-17-00		ECN	DATE	CHJ	10-21-94	NONE
G REV BOM		5004403	BKM	03-08-00		CHJ	10-21-94	SL	10-27-94	DRAWING NO.
F REV BOM		5009597	BKM	06-24-99		CHJ	10-21-94	SL	10-27-94	5271955
E REV BOM		5003413	BKM	05-05-99		CHJ	10-21-94	RM	10-29-94	
D REVISE BOM		5003383	BKM	09-22-97		CHJ	10-21-94			
C REVISE BOM		13847	CHJ	10-17-95		CHJ	10-21-94			
B REV CASE GRAPHICS		12529	SJK	01-13-94		CHJ	10-21-94			
A REVISED & DIGITIZED		12261	CHJ	10-21-94		CHJ	10-21-94			
REV WAS		ECN	BY	DATE		CHJ	10-21-94			

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